New Jersey Turnpike Authority

P.O. Box 5042, Woodbridge, NJ 07095



December 31, 2024

Document Change Announcement

2016 Standard Supplementary Specifications Alloy Specification for Sign Panels DCA2024SS-10

Subject: Revisions to

Section 912 Sign Materials, Subsection 912.01 Aluminum Sheet Sign Panels and Incidental Hardware.

Description of Change:

This DCA more closely aligns Authority requirements for aluminum flat sheet sign panel and incidental hardware material with current industry practice.

Notice to New Jersey Turnpike Authority Staff and Design Consultants

Effective immediately, all contracts currently in the design phase shall incorporate the revisions herein. For advertised contracts awaiting the opening of bids this revision shall be incorporated via addendum. Contact your New Jersey Turnpike Authority Project Manager for instruction.

The revisions may be accessed on the Authority's webpage: https://www.njta.com/doing-business/professional-services

Recommended By:	Approved By:
(signature on original)	(signature on original)
Lamis T. Malak, P.E.	Daniel L. Hesslein, P.E.
Deputy Chief Engineer - Design	Chief Engineer

Distribution: Senior Staff Engineering, Law, Maintenance & Operations Depts., All Prequalified Consultant Firms, File

DCA2024SS-10 12/31/2024

NOTE: All text herein are REVISIONS, as indicated by the tracked changes, to the latest version of the 2016 Standard Supplementary Specifications.

SECTION 912 - SIGN MATERIALS

912.01 Aluminum Sheet Sign Panels and Incidental Hardware.

(A) FLAT SHEET SIGN FACE PANELS, BACKUP PLATES, CLIPS, SHIMS AND SPACERS.

Replace the first paragraph with the following:

Flat Sheet Sign Face Panels, Backup Plates, Clips, Shims and Spacers shall be fabricated from flat aluminum sheet and plate conforming to the requirements of ASTM B209, Alloy 5052-H38 or 6061-T6.